

# FREEDOM SERIES PACKAGES

## Say "Yes!" to Freedom

*The Freedom Series was created in the spirit of giving you the freedom to choose the kiln package design to fulfill your every firing requirement.*

The Freedom series is comprised of seven different sized kiln packages.

- Freedom Kilns are made of 3" brick for extra insulation and energy efficiency and fire to cone 10/2350°
- Freedom Kilns are equipped with a 12-key electronic controller that has cone firing mode and vary fire mode for ramp/hold programs
- Freedom Kiln Packages come with a kiln furniture kit, including a free set of 33 assorted stilts
- Freedom Kiln Packages come with their own Freedom Kit, an emergency repair kit (2 elements, crimping tool, pint of mortar, thermocouple, and kiln's wiring schematic)
- Freedom Kiln Packages include the Orton VentMaster



### **FREEDOM 2527HE Package**

Freedom 2527HE

Inside dim.: 37" w x 25" front-to-back x 29" d  
 Outside dim.: 50" w x 53" front-to-back x 50" h  
 12.8 cu. ft. / 240 or 208 volts  
 2-inch Brick Lip at the Top of the Kiln Firing Chamber, Counter Weight Lid Lift for Easy Opening and Closing of Kiln Lid  
 Furniture Kit – 3 layers of shelving, 1" thick (2 half shelves and 1 rectangle shelf per layer), 10 each – 6, 8, 10-inch posts,  
 1 lb. bag of kiln wash, 33 assorted stilts, Freedom Vent, and Freedom Kit

**\$4,090**

Shipping Wt. – 637 lbs.

Add \$105 for 3-phase wiring.  
 Kilns over 48 amps and 3-phase wired are direct wired.



### **FREEDOM 2827HE Package**

Freedom 2827HE

Inside dim.: 28.25" w x 27" d  
 Outside dim.: 42" w x 61" front-to-back x 47" h  
 10 cu. ft. / 240 or 208 volts  
 Counter Weight Lift for Easy Opening and Closing of Kiln Lid  
 Furniture Kit – 4 layers of shelving, 1" thick (8 half shelves), 6 each – 4, 6, 8, 10-inch posts,  
 1 lb. bag of kiln wash, 33 assorted stilts, Freedom Vent, and Freedom Kit

**\$3,730**

Shipping Wt. – 587 lbs.



### **FREEDOM 2823HE Package**

Freedom 2823HE

Inside dim.: 28.25" w x 22.5" d  
 Outside dim.: 42" w x 61" front-to-back x 42.5" h  
 8.34 cu. ft. / 240 or 208 volts  
 Counter Weight Lift for Easy Opening and Closing of Kiln Lid  
 Furniture Kit – 4 layers of shelving, 1" thick (8 half shelves), 6 each – 4, 6, 8, 10-inch posts, 1 lb. bag of kiln wash, 33 assorted stilts, Freedom Vent, and Freedom Kit

**\$3,525**

Shipping Wt. – 543 lbs.



*Building the Finest Kilns for Your Creative Spirit!*

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## FREEDOM 2327HE Package

Freedom 2327HE  
 Inside dim.: 23 3/8" w x 27" d  
 Outside dim.: 36" w x 55" front-to-back x 47" h  
 7 cu. ft. / 240 or 208 volts  
 Counter Weight Lift for Easy Opening and Closing of Kiln Lid  
 Furniture Kit – 3 layers of shelving, (1 full shelf, 4 half shelves, 1" thick), 6 each – 4, 6, 8, 10-inch posts, 1 lb. bag of kiln wash, 33 assorted stilts, Freedom Vent, and Freedom Kit

**\$3,115**

Shipping Wt. – 510 lbs.

## FREEDOM 2323HE Package

Freedom 2323HE  
 Inside dim.: 23 3/8" w x 22.5" d  
 Outside dim.: 36" w x 55" front-to-back x 42.5" h  
 5.83 cu. ft. / 240 or 208 volts  
 Counter Weight Lift for Easy Opening and Closing of Kiln Lid  
 Furniture Kit – 3 layers of shelving, (1 full shelf, 4 half shelves, 1" thick), 6 each – 4, 6, 8, 10-inch posts, 1 lb. bag of kiln wash, 33 assorted stilts, Freedom Vent, and Freedom Kit

**\$2,930**

Shipping Wt. – 460 lbs.

## FREEDOM 1823HE Package

Freedom 1823HE  
 Inside dim.: 17.5" w x 22.5" d  
 Outside dim.: 31.5" w x 36.5" h  
 3.29 cu. ft. / 240 or 208 volts  
 Furniture Kit – 3 layers of shelving, (1 full shelf, 4 half shelves), 6 each – 4, 6, 8, 10-inch posts, 1 lb. bag of kiln wash, 33 assorted stilts, Freedom Vent, and Freedom Kit

**\$2,195**

Shipping Wt. – 265 lbs.

## FREEDOM 1414HE Package

Freedom 1414HE  
 Inside dim.: 14.5" w x 13.5" d  
 Outside dim.: 26.5" w x 26.5" h  
 1.4 cu. ft. / 240 or 208 volts  
 Furniture Kit – 2 layers of shelving, (1 full shelf, and 2 half shelves), 3 each – 1, 2, 3, 4, 5, 6-inch posts, 1 lb. bag of kiln wash, 33 assorted stilts, Freedom Vent, and Freedom Kit

**\$1,750**

Shipping Wt. – 162 lbs.

FREEDOM MODEL	AMPS 240/208 volts	WATTS	Breaker Size 240/208 volts	Copper Wire Size & Receptacle
F1414HE	15/17	3,600	20	#12, #10 if circuit is longer than 40 ft.; NEMA 6-30 Receptacle
F1823HE	26/30	6,300	40	#8, #6 if circuit is longer than 40 ft.; NEMA 6-50 Receptacle
F2323HE	40/46	9,600	50/60	#6, #4 if circuit is longer than 40 ft.; NEMA 6-50 Receptacle
F2327HE	47/48	11,280/9,984	60	#6, #4 if circuit is longer than 40 ft.; NEMA 6-50 Receptacle
F2823HE	48/55	11,520	60/70	#6, #4 if circuit is longer than 40 ft.; NEMA 6-50 Receptacle/Direct Wired
F2827HE	56/64	13,440	70/80	#4, #2 if circuit is longer than 40 ft.; Direct Wired
F2527HE	56/64	13,440	70/80	#4, #2 if circuit is longer than 40 ft.; Direct Wired

Add \$105 for 3-phase wiring. Kilns over 48 amps and 3-phase wired are direct wired.



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