



P.O. Box 1347 • 4225 Thurmon Tanner Parkway
 Flowery Branch, GA 30542
 (770) 967-4009 • www.greatkilns.com

Replacement Parts Price List

HEATING ELEMENTS & ACCESSORIES

Elements need replacing when contamination occurs, breakage or age. An element is identified by the kiln model, voltage and serial number. Prior to ordering, check the kiln model tag and note the kiln model, serial number, voltage and the placement of the element. Element orders ship with elements.

Heating Elements for 120 VOLT Models

Model	Voltage	Wall	Lid	Price/EA
HB64	120	1		\$31.00
HotBox	120	1		31.00
HOTSIE	120	1		31.00
HB84	120	1		31.00
HB86	120	1		31.00
Happy Clam	120		1	31.00
HB89	120	2		31.00
DOLL	120	2		31.00
TEST E	120	2		31.00
126 Lite	120		1	31.00
126GFE	120	1	1	31.00
129E (top loader)	120	2		31.00
129FLE (front loader)	120	2		31.00
1210FLE (front loader)	120		2	31.00
139FLE (front loader)	120	2		31.00
Annealer (front loader)	120		1	31.00
1214-120E	120	2		31.00
1214 Electric Raku	120	2		31.00
Champ	120		1	31.00
146GFE	120	1	1	31.00
Champ XL	120		1	31.00
Square 146GFE/CS	120	1	1	33.00
Square 146GFETLC	120	1	1	33.00
Traveler	120	2	1	33.00
Quatro 16/CS	120	1	1	33.00
Quatro 16 TLC	120	1	1	33.00
186GFE	120	1	1	33.00
Square 186GFE/CS	120	1	1	33.00
Square 186GFETLC	120	1	1	33.00
1214FLE (front loader)	240/208	2		33.00
149FLE (front loader)	240/208	2		33.00
1414FLE (front loader)	240/208	2		45.00

Heating Elements for 240/208 Models

Model	Voltage	Wall	Lid	Price/EA
1818FLE (front loader)	240/208	2		\$45.00
1823FLE (front loader)	240/208	2		45.00
1214-240	240/208	2		33.00
1414	240/208	2		45.00
Freedom 1414HE	240/208	2		45.00
149GFE/CS	240/208	2	1	33.00
Square 149GFE/CS	240/208	2	1	33.00
Square 149GFETLC	240/208	2	1	33.00
1414GFE	240/208	2	1	45.00
Square 1414GFE	240/208	2	1	45.00
Square 1414GFETLC	240/208	2	1	45.00
189GFE/CS	240/208	2	1	33.00
TOPHAT 189	240/208	2	1	33.00
Square 189GFE	240/208	2	1	33.00
Square 189GFETLC	240/208	2	1	33.00
Square 1814GFE	240/208	3	1	33.00
Square 1814GFETLC	240/208	3	1	33.00
S1814	240/208	4		33.00
S18	240/208	4		33.00
S18H	240/208	4		33.00
Crucible 18	240/208	8		45.00
1818	240/208	4		33.00
1818H	240/208	4		33.00
DM1818HE	240/208	4	1	33.00
S1823	240/208	4		33.00
S1823H	240/208	4		33.00
1823 Electric Raku	240/208	4 (5 elements if 3 phase)		33.00
1823/1823H	240/208 4 1/2" ring	4 1		33.00 45.00
DM1823HE	240/208 4 1/2" ring	4 1		33.00 45.00
MAS1823HE	240/208 4 1/2" ring	4 1		33.00 45.00
Freedom 1823HE	240/208 4 1/2" ring	4 1		33.00 45.00
1827/1827H	240/208	6		33.00

Heating Elements for 240/208 Models

Model	Voltage	Top	Bottom	Center	Lid	Price/EA
GF2E/GF2ETLC	240/208	1	1	1	1	\$50.00
GF214E/GF214ETLC	240/208	1	1	2	1	50.00
209GFE	240/208	1	1	1	1	50.00
2014GFE	240/208	1	1	2	1	50.00
2018E	240/208	1	1	2		50.00
2018H	240/208	1	1	2		50.00
2023H	240/208	1	1	3		50.00
DM2023HE	240/208	1	1	3	1	50.00
2027	240/208	1	1	4		50.00
2027H	240/208	1	1	4		50.00
CUBE 20	240/208	1	1	4		50.00
DM CUBE 20	240/208	1	1	4	1	50.00
239GFE/239GFECS	240/208	1	1	1	1	50.00
TopHat 239E	240/208	1	1	1	1	50.00
TopHat 2314E	240/208	1	1	2	1	50.00
2314GFE/2314GFECS	240/208	1	1	2	1	50.00
2318/2318H	240/208	1	1	2		50.00
2323/2323H	240/208	1	1	3		50.00
DM2323HE	240/208	1	1	3	1	50.00
MAS2323HE	240/208	1	1	3		50.00
Freedom 2323HE	240/208	1	1	3		50.00
2327/2327H	240/208	1	1	4		50.00
DM2327HE	240/208	1	1	4	1	50.00
MAS2327HE	240/208	1	1	4		50.00
Freedom 2327HE	240/208	1	1	4		50.00
2331H	240/208	1	1	5		50.00
259GFE	240/208	1	1	1	1	50.00
2514GFE	240/208	1	1	2	1	50.00
2518	240/208	1	1	2		50.00
2518H	240/208	1	1	2		50.00
2523	240/208	1	1	3		50.00
2523H	240/208	1	1	3		50.00
DM2523HE	240/208	1	1	3	1	50.00
2527E	240/208	1	1	4		50.00
2527HE	240/208	1	1	4		50.00
Freedom 2527HE	240/208	1	1	1	1	50.00
2531HE	240/208	1	1	5		50.00
GF3E/GF3ETLC	240/208	1	1	1	1	50.00
GF314E/GF314ETLC	240/208	1	1	2	1	50.00
CUBE 25	240/208	1	1	4		50.00
DM CUBE 25	240/208	1	1	4	1	50.00
289GFE	240/208	1	1	1	1	50.00
TopHat 289E	240/208	1	1	1	1	50.00
2814GFE	240/208	1	1	2	1	50.00
TopHat 2814E	240/208	1	1	2	1	50.00
2818	240/208	1	1	2		50.00
2818H	240/208	1	1	2		50.00

Heating Elements for 240/208 Models

Model	Voltage	Top	Bottom	Center	Lid	Price/EA
DM2818HE	240/208	1	1	2	1	\$50.00
2823H	240/208	1	1	3		50.00
DM2823HE	240/208	1	1	3	1	50.00
MAS2823HE	240/208	1	1	3		50.00
Freedom 2823HE	240/208	1	1	3		50.00
2827	240/208	1	1	4		50.00
2827H	240/208	1	1	4		50.00
DM2827HE	240/208	1	1	4	1	50.00
Freedom 2827HE	240/208	1	1	5		50.00
MAS2827HE	240/208	1	1	4		50.00
2831H	240/208	1	1	5		50.00
309GFE	240/208	1	1	1	1	50.00
3014GFE	240/208	1	1	2	1	50.00
3023HE	240/208	1	1	3		50.00
DM3023HE	240/208	1	1	3	1	50.00
3027	240/208	3		3		50.00
		#1, 4, 6		#2, 3, 5		50.00
3027H	240/208	3		3		50.00
		#1, 4, 6		#2, 3, 5		50.00
3031H	240/208	3		4		50.00
		#1, 4, 7		#2,3,5,6		50.00
GF5E / GF5ETLC	240/208	1	1	1	1	50.00
GF514E / GF514ETLC	240/208	1	1	2	1	50.00
CUBE 29	240/208	1	1	4		50.00
DM CUBE 29	240/208	1	1	4	1	50.00
Model	Voltage	Wall	Door	Floor	Lid	Price/EA
FL4.5E	240/208	5				50.00
FL5.5E	240/208	5				50.00
FL8E	240/208	4	2			50.00
GF8E / GF8ECS / GF8ETLC	240/208	4			4	50.00
FL10E	240/208	7	2			50.00
GF10E / GF10ECS / GF10ETLC	240/208	4			4	50.00
FL12E / FL12E CAR	240/208	7	2			50.00
GF12E / GF12ECS / GF12ETLC	240/208	4			4	50.00

Model	Voltage	Wall	Door	Floor	Lid	Price/EA
FL17E / FL17E CAR	240/208	7	2			\$50.00
GF15E / GF15ECS / GF15ETLC	240/208	4			4	50.00
GF17E / GF17ECS / GF17ETLC	240/208	4			4	50.00
FL20E / FL20 E CAR	240/208	9	2			50.00
TL20E	240/208	6		optional		50.00
FL24E / FL24E CAR	240/208	7	2			50.00
TL24E	240/208	8		optional		50.00
FL27E / FL27E CAR	240/208	7	2			50.00
FL31E / FL31E CAR	240/208	8	2	1		50.00
GF32E BELL	240/208				15	50.00
FL36E / FL36E CAR	240/208	9	2	2		50.00
FL42E / FL42E CAR	240/208	9	2	2		50.00
FL53E / FL53E CAR	240/208	14	2	2		50.00
TL4828E	240/208	12		1		50.00
TL4832E	240/208	13		1		50.00
TL5428E	240/208	12		2		50.00
TL5432E	240/208	14		2		50.00

Heating Elements Accessories

Model	Price
Kanthal Element Pins (doz.) straight	2.25
Kanthal Element Pins (doz.) u-shaped	2.25
Porcelain Element Insulators	0.70
High Temp Connectors	1.12
Crimping Tool	16.75
Slip-on Connector (attaches element to lead wire to relay)	0.56
14 gauge high temperature lead wire	1.12

Stainless Steel Bands

Model	Firing Chamber Band	Lid or Door Band
HB64, HotBox	\$44.00	\$16.00
HOTSIE. HB84, HB86, HB89	62.00	16.00
HAPPY CLAM, DOLL/TEST	62.00	16.00
126 LITE	62.00	16.00
126GFE	62.00	16.00
129E	62.00	16.00
1214-120E	86.00	16.00
1214 Electric Raku	86.00	16.00
CHAMP, 146GFE	62.00	16.00
CHAMP XL, SQ146GFE	144.00	16.00
186GFE	144.00	20.00
QUATRO 16	147.00	19.00
SQ186GFE, SQ189GFE	147.00	22.00
ANNEALER	62.00	16.00
129FLE, 139FLE	62.00	16.00
1210FLE	62.00	16.00
1214FLE	62.00	16.00
149FLE	62.00	16.00

Model	Firing Chamber Band	Lid or Door Band
1414FLE	\$62.00	\$16.00
1818FLE	144.00	20.00
1823FLE	180.00	20.00
149GFE	62.00	16.00
1414E, 1414GFE	86.00	20.00
1814GFE, S1814E, S18E	144.00	20.00
1414H	96.00	20.00
S18HE, CRUCIBLE	147.00	20.00
S1823E, 1823E RAKU	147.00	20.00
S1823HE	180.00	22.00
SQ149GFE	147.00	16.00
SQ1414GFE	165.00	16.00
SQ1814GFE	195.00	22.00

Stainless Steel Bands

Model	Lid	Top or Center	Bottom
TRAVELER	\$16.00	\$54.00	\$64.00

Stainless Steel Bands

Model	Lid/Bottom Band	4.5" Top Band	6" Top Band	9" Center Band	11 1/8" Center Band	13.5" Center Band	15 5/8" Center Band	18" Center Band	7" Bottom Band	7.5" Bottom Band
Stackable 18"	\$20.00	\$44.00		\$73.00		\$117.00		\$146.00	\$57.00	
Stackable 18H"	22.00	46.00		75.00		121.00		150.00	57.00	
Stackable 23"	25.00	48.00		78.00		128.00		155.00	65.00	
Stackable 23H"	28.00	50.00		80.00		140.00		160.00	65.00	
Stackable 28/28H	31.00	61.00		90.00		151.00		180.00	70.00	
20/20H OVALS	33.00		61.00	112.00	137.00		186.00		75.00	
25/25H OVALS	41.00		76.00	139.00	169.00		232.00			89.00
30/30H OVALS	43.00		83.00	166.00	202.00		276.00			96.00
GF2/GF214/CUBE 20	35.00		68.00	62.00						
GF3/GF314/CUBE 25	39.00		73.00	67.00						
GF5/GF514/CUBE 29	43.00		88.00	84.00						

Lid & Bottom Slab

Includes stainless steel band (and handle if applicable)

Description	Ship Wt. (lbs.)	Price/EA
HB64, HotBox LID	10	\$33.00
HB64, HotBox BOTTOM	12	33.00
HOTSIE LID w/ Round Quartz View Window	12	100.00
HB84, HB86, HB89 Lid	15	45.00
Happy Clam Notched Lid	15	45.00
HOTSIE, HB84, HB86, HB89, HAPPY CLAM Bottom	15	45.00
Doll/TEST Kiln Lid	15	45.00
Doll/TEST Kiln Bottom	14	56.00
12 Inch Lid	25	77.00
12 Inch Notched Lid, Traveler	35	88.00
Square 12 Inch Notched Lid	35	85.00
12 Inch Bottom	25	73.00
Square 12 Inch Bottom	30	86.00
14 Inch Notched Lid	30	100.00
14 Inch Bottom	30	95.00
Square 14 Inch Notched Lid	35	134.00
Square 14 Inch Bottom	35	125.00
1414H Lid	35	112.00
1414H Bottom	35	106.00
Square 16 Inch Notched Lid	40	143.00
Square 16 Inch Bottom	40	138.00
18 Inch Lid	30	132.00
18 Inch Notched Lid	30	140.00
18 Inch, Bottom	30	125.00
18 Inch H Series Lid	40	143.00
18 Inch H Series Bottom	40	138.00
Square 18 Inch Notched Lid	50	150.00
Square 18 Inch Bottom	50	150.00
129FL, 139FL, 1214FL Door	25	76.00
129FL, 139FL, 1214FL Back	20	73.00
129FL, 139FL Floor	25	52.00
Annealer (requires 2)	10	50.00
Annealer Floor	15	50.00
Annealer Back	15	50.00
1210FL Notched Lid	6	132.00
1210FL Wall	6	144.00

Description	Ship Wt. (lbs.)	Price/EA
1210FL Floor	6	\$144.00
1214-240/1214FL Lid/Door	25	77.00
1214FL Floor	45	100.00
149FL/1414FL Door	35	100.00
149FL/1414FL Back	35	106.00
149FL Floor	30	95.00
1414FL Floor	45	106.00
1818FL/182FL Door	30	144.00
1818FL/1823FL Back	30	139.00
1818FL Floor	30	168.00
1823FL Floor	35	179.00
23 Inch Lid	45	164.00
23 Inch Notched Lid	45	170.00
23 Inch Bottom	45	157.00
23H Inch Lid	95	170.00
23H Inch Bottom	95	164.00
28/289H Inch Lid	105	270.00
28 Inch Notched Lid	105	275.00
28/28H Bottom	105	256.00
20/20H Inch OVAL Notched Lid	100	300.00
20/20H Oval Lid	100	295.00
20/20H Inch OVAL Bottom	100	289.00
25/25H Oval Lid	120	327.00
25/25H Inch OVAL Notched Lid	120	335.00
25/25H Inch OVAL Bottom	120	321.00
30/30H Oval Lid	150	385.00
30/30H Inch OVAL Notched Lid	150	390.00
30/30H Inch OVAL Bottom	150	373.00
CUBE 20 Lid	100	235.00
GF2/GF214 Notched Lid	100	240.00
GF2/GF214/CUBE 20 Bottom	100	225.00
CUBE 25 Lid	120	295.00
GF3/GF314 Notched Lid	120	300.00
GF3/GF314/CUBE 25 Bottom	120	289.00
CUBE 29 Lid	150	360.00
GF5/GF514 Notched Lid	150	365.00
GF5/GF514/CUBE 29 Bottom	150	353.00

Shipping weights are estimates only and may fluctuate by 10%.

All parts are F.O.B. Flowery Branch, GA. Shipping & handling charges are not included in the price of goods.

Handling charges apply – \$5.00 for 0-5 lbs., \$6.00 for 6-10 lbs., and \$20.00 for items 11 lbs. or more.

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Lid Hardware

Description	Specifications	Price/EA
Cable Set for Electric Rakus & TopHats		\$34.00
Pulley for Rakus & Tophat	1 pulley for 18"; 2 pulleys for 23" & 28"	50.00
Hand Crank for Electric Rakus & TopHats		64.00
Lid Handles for Annealer		5.35
Lid Handles for GF2-5s, CUBES		6.15
Lid Struts for GF2-5s, CUBES		33.00
Lid Handles	All Models except 23 H Series, 28 Inch, Squares & OVALS	3.38
Lid Handles	23 H Series, 28 Inch, Squares & OVALS	6.15
Lid Brace Set	Lid & Body	50.00
Lid Brace Arm		22.00
Lid Brace Pad		11.25
Body Brace		16.75
129FL, 149FL, 1414FL, 1818FL, 1823FL Door Latch		16.75
129FL, 149FL, 1414FL, 1818FL, 1823FL Door Chain		16.75
Ring Locks		6.70
Complete Hinge for 23 H, 28, Square & OVAL Series		45.00
Body Hinge Piece for 23H, 28, Square & Oval Series	Left___ Right___	15.00
Lid Hinge Piece for 23H, 28, Square & Oval Series	Left___ Right___	11.25
Body Hinge Stiffening Strut for 23H, 28, Square & Oval Series		5.65
Lid Hinge Stiffening Strut for 23H, 28, Square & Oval Series		5.65
Complete Hinge for 120 volt		22.00
Complete Hinge for All Other Models		28.00
Body Hinge Piece for 120 volt & All Other Models	Left___ Right___	10.05
Lid Hinge Piece for 120 volt & All Other Models	Left___ Right___	9.10
Body Hinge Stiffening Strut for 120 volt & All Other Models		5.65
Lid Hinge Stiffening Strut for 120 volt & All Other Models		5.65
Lid Hinge Rod	Specify Model	5.65

Kiln Wall Brick

Description	Price/EA
3" Straight Notched Brick	\$8.35
3" Straight Notched Short Brick (Ovals)	8.35
3" Straight Notched Uncut Brick (Ovals)	8.35
3" Straight Notched Brick – Observation Hole	8.35
3" Terminal Brick	8.35
3" Kiln Sitter Terminal Brick	9.10
3" Blank Brick	8.35
3" Blank Brick - Observation Hole	8.35
2 1/2" Straight Notched Brick	8.35
2 1/2" Straight Notched Brick – Observation Hole	8.35
2 1/2" Terminal Brick	8.35
2 1/2" Kiln Sitter Terminal Brick	8.35
2 1/2" Blank Brick	7.80
2 1/2" Blank Brick – Observation Hole	7.80
Straight Notched – Stretched Brick Oval Old Style – 5 brick mortared in front & back of kiln	83.00
Blank Stretched Brick Oval Old Style, Front & Back of Kiln	50.00
Commercial Electric Kilns Brick	Call for pricing

Miscellaneous Parts & Accessories

Description	Price/EA
120 Volt Series Kiln Stand	\$48.00
14 Inch Series Kiln Stand	50.00
18 Inch Series Kiln Stand	54.00
23 Inch Series Kiln Stand	60.00
28 Inch Series and OVALS Kiln Stand	67.00
Glass 120 Volt Series/Tall Kiln Stand	71.00
Glass 14 Inch Series/Tall Kiln Stand	73.00
Glass 18 Inch Series/Tall Kiln Stand	76.00
Glass 23 Inch Series/Tall Kiln Stand	82.00
Glass 28 Inch Series & OVALS/Tall Kiln Stand	90.00
Heavy Duty Insulated Gloves	35.00
Lid Wedge	12.00
Observation Plugs	9.50
Raku Tongs	55.00
Rubber Feet for Kiln Stand – 4 each	9.10
Standard, Commercial & Glass Electric Kilns Instruction Manuals*	11.25
1 Pint Mortar	7.50
1 Quart Mortar	13.40
1 Pint Kiln Patch	6.70

*To download a free manual, visit www.greatkilns.com and go to the Resources page.

Electronic Controller Parts

Part	Price/EA
3 Key Ramp/Hold Board	\$175.00
3 Key Cone Fire Board	175.00
Genesis Control Board	415.00
V6-CF Control Board	305.00
RTC-1000 Control Board	305.00
Type K Thermocouple 5-6"	45.00
Type K Thermocouple – Large Capacity Kilns 10"	50.00
Type S Thermocouple 5-6"	call for pricing
Type S Thermocouple – Large Capacity Kilns 10"	call for pricing
12 volt Transformer	33.00
Porcelain Sleeve for Wall Unit Thermocouple	0.68
Protection Tube for Thermocouple (open-ended) 5-6"	21.00
Protection Tube for Thermocouple (open-ended) 10"	26.00
Thermocouple Wire – 16 gauge	1.15
Solid Electrical Box w/ V6-CF Controller 30 or 50 Amp	920.00
Solid Electrical Box w/ RTC-1000 Controller 30 or 50 Amp	920.00
Solid Electrical Box w/ V6-CF Controller 100 Amp	1010.00
Solid Electrical Box w/ RTC-1000 Controller 100 Amp	1010.00
3 Phase Option for Solid Electrical Box w/ Electronic Controller (add to price)	170.00

Pyrometers

Part	Description	Price/EA
Analog Pyrometer	Instrument Panel Only	\$68.00
Type K Thermocouple for Pyrometer	5 - 6 inches – Specify if for front loader	45.00
Type K Thermocouple for Pyrometer	Large Capacity kilns – 10 inches – Specify if for front loader	50.00
Porcelain Block	For Pyrometer Thermocouple	17.00

Relays

Part	Description	Price/EA
12 volt Relay		\$33.00
240 volt Relay		33.00
Mercury Relay	60 amp – 2 pole	112.00
Mercury Relay	100 amp – 2 pole	225.00

Power Cords

Part	Description	Price/EA
NEMA 5-15P	Kilns rated @ 15 amps	\$28.00
NEMA 5-20P	Kilns rated @ 20 amps	28.00
NEMA 6-30P	Kilns rated @ 21+ amps	43.00
NEMA 6-50P	Kilns rated @ 26.25+ amps	50.00

Wall Receptacles

Part	Description	Price/EA
Surface Mount Receptacle	NEMA 6-30R	\$33.00
Surface Mount Receptacle	NEMA 6-50R	40.00

Switches, Interbox Plug Connections, Pilot Lights, Fuses

Description	Price/EA
Toggle Switch On/Off	\$7.80
Toggle Switch Lid/Neutral/Body	7.80
120 Volt Infinite Switch 0-Hi	28.00
120 Volt Infinite Switch Knob	3.90
240 Volt Infinite Switch 0-Hi	28.00
240 Volt Infinite Switch Knob	3.90
Fuse with Fuse Holder	1.25
Pilot Light	8.00
Twist n Lock Interbox Plug & Receptacle	56.00
Interbox Plug & Receptacle (old style, pre-wired)	28.00

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Gas Kilns Replacement Parts

Price List

Gas Kiln Burner Parts

Part	Description	Price/EA
Replacement or Retrofit 18" & 23" Gas Ignition System	Kiln lit from pilot instead of individual burners, Safety thermocouple shut-off of kiln if flame goes out	\$320.00
Replacement or Retrofit 28" Gas Ignition System	Kiln lit from pilot instead of individual burners, Safety thermocouple shut-off of kiln if flame goes out	380.00
Burner System 18 Inch	2 Orifices	390.00
Burner System 23 Inch	3 Orifices	417.00
Burner System 28 Inch	4 Orifices	446.00
Gas Orifices	Specify Propane or Natural Gas and Model	13.00
Venturi Burner		67.00
Air Mixers		50.00
Ignition Ring Gas Cock		28.00
Main Burner Manifold Gas Cock		33.00
Pressure Gauge	Large Capacity Kilns	95.00
Thermocouple for Ignition Ring	Torchbearer & Raku – 24" Long	22.00
Thermocouple for Ignition Ring DownDrafts	Right Side – LONG 48"	37.00
	Left Side – SHORT 36"	32.00
Baso Magnetic Valve	For Ignition Ring 3/4" – Torchbearer, Raku, DD9	120.00
Baso Magnetic Valve	For Ignition Ring 1" – DownDraft Kilns	135.00

High Limit Controller & Pyrometer Parts

Part	Description	Price/EA
High Limit Controller Board		\$175.00
Electric Valve for High Limit Controller – 3/4"	Raku, Torchbearer & DD9	235.00
Electric Valve for High Limit Controller – 1"	DownDraft	268.00
Thermocouple for HLC or Pyrometer	Raku & Torchbearers 5-6"	45.00
Thermocouple for HLC or Pyrometer	DownDraft – 10 inches	50.00
Porcelain Block for Thermocouple		17.00
Analog Pyrometer Instrument Panel Only		68.00

Kiln Sitter for Gas Kilns

Part	Description	Price/EA
Gas Kiln Sitter System Replacement/120 volt	Comes with tube assembly & 3/4" or 1" electric valve – specify model	\$450.00
Electric Valve for Auto-Cone System 3/4"		235.00
Electric Valve for Auto-Cone System 1"		268.00
120 volt Timer Motor		73.00
Tube Assembly	7" Torchbearer Gas Kilns	60.00
Tube Assembly	7.5" DownDraft Gas Kilns	60.00
Block & Plunger		106.00
Cone Supports (pair)		11.00
Firing Gauge		11.00
Sensing Rod	Specify length when ordering 7" or 7 1/2"	11.00
Box of Pyrometric Junior Cones	50-60 cones per box	9.50
Box of Pyrometric Senior Cones	50-60 cones per box	13.00

Kiln Brick (Please specify model)

Kiln Brick	Kiln Model	Ship Wt. (lbs.)	Price
3" Kiln Sitter Terminal Brick	28" Torchbearer & Raku	6	9.10
3" Blank Brick	28" Torchbearer & Raku	6	8.35
3" Blank Brick – Observation Hole	28" Torchbearer & Raku	6	7.80
2 1/2" Kiln Sitter Terminal Brick	23" & 18" Torchbearer & Raku	4	8.35
2 1/2" Blank Brick	23" & 18" Torchbearer & Raku	4	7.80
2 1/2" Blank Brick – Observation Hole	23" & 18" Torchbearer & Raku	4	7.80
Wall Brick – Commercial Downdraft Gas Kilns			Call for Pricing

**18 Inch Gas Kilns
Stainless Steel Bands**

Description	Price/EA
Lid or Bottom Band	\$20.00
4 1/2 inch Ring	44.00
9 inch Ring	73.00
18 Raku Skin	180.00

**23 Inch Gas Kilns
Stainless Steel Bands**

Description	Price/EA
Lid or Bottom Band	\$25.00
4 1/2 inch Ring	45.00
9 inch Ring	73.00
23 Raku Skin	190.00

**28 Inch Gas Kilns
Stainless Steel Bands**

Description	Price/EA
Lid or Bottom Band	\$31.00
4 1/2 inch Ring	61.00
9 inch Ring	90.00
28 Raku Skin	209.00

Lid Hardware

Part	Description	Price
Cable Set	28", 23" & 18" Raku	\$34.00
Pulley for 28"	1 pulley for 18"; 2 pulleys for 23" & 28"	50.00
Hand Crank	for Raku Kilns	64.00
Lid Handles	18" & 23" Torchbearer Gas Kiln	3.50
Lid Handles	28" Torchbearer Gas Kiln	6.15
Lid Brace Set	Lid & Body – Specify Model	50.00
Lid Brace Arm		22.00
Lid Brace Pad		11.25
Body Brace		17.00
Complete Hinge	for 28" Torchbearer Kiln	45.00
Complete Hinge	for 18", 23" Torchbearer	28.00
Body Hinge Piece	for Gas Kiln – specify model	14.50
Lid Hinge Piece	for Gas Kiln – specify model	11.25
Body Hinge Stiffening Strut	for Gas Kilns – specify model	5.25
Lid Hinge Stiffening Strut	for Gas Kilns	5.65

Miscellaneous Parts & Accessories

Part	Price
Gas Instruction Manual*	11.25
Heavy-duty Insulated Gloves	35.00
Lid Wedge	12.00
Observation Plugs	9.50
Raku Tongs	55.00
1 Pint Mortar	7.50
1 Quart Mortar	13.40
1 Pint Kiln Patch	6.70

*To download a free manual, visit www.greatkilns.com and go to the Resources page.

Lid & Bottom Slab

Includes stainless steel band (and handle if applicable)

Part	Ship Wt. (lbs.)	Price
18 Inch Torchbearer/Raku Gas Lid	35	\$132.00
18 Inch Torchbearer/Raku Gas Bottom	45	132.00
23 Inch Torchbearer/Raku Gas Lid	45	164.00
23 Inch Torchbearer/Raku Gas Bottom	45	164.00
28 Inch Torchbearer/Raku Gas Lid	100 – FRT	262.00
28 Inch Series Torchbearer/Raku Gas Bottom	100 – FRT	262.00

Shipping weights are estimates only and may fluctuate by 10%.

All parts are F.O.B. Flowery Branch, GA. Shipping & handling charges are not included in the price of goods.

Handling charges apply – \$5.00 for 0-5 lbs., \$6.00 for 6-10 lbs., and \$20.00 for items 11 lbs. or more.

PRICING SUBJECT TO CHANGE WITHOUT NOTICE.